





Technical information
Explosion drawing and parts list

PEB200 (5000900) PEB200 EDGE BANDER | Version D (From serial number 12131)

| Pos. | Serial No. | Code | Description | Quantity |
|------|------------|---------|------------------------------------|----------|
| 1 | | 1185004 | HEX. NUT M.8 10K | 1 |
| 2 | | 1383003 | WASHER AET D.6.4 | 2 |
| 3 | | 1588017 | RETAINING RING D.7 | 2 |
| 4 | | 1615019 | SWITCH | 1 |
| 5 | | 1668070 | SWITCH PROTECTION | 1 |
| 6 | | 1673018 | HEX. SOCKET FLAT HD. SCREW M.6X20 | 1 |
| 7 | | 1680026 | WASHER D.4.3X9X0.8 | 6 |
| 8 | | 1685017 | SELF-LOCKING HEX. NUT M.6 | 1 |
| 9 | | 1688103 | RING SHAFT D.10 | 1 |
| 10 | | 1910002 | BALL BEARING 608-ZZ | 1 |
| 11 | | 1981001 | TOOTHED WASHER D.4.3 | 2 |
| 12 | | 2085002 | HEX. NUT M.6 | 2 |
| 14 | | 2385005 | HEX. NUT M.4 | 5 |
| 15 | | 3812002 | SELF LUBRICATED BEARING A-12X17X12 | 1 |
| 16 | | 5046536 | FUSE HOLDER | 1 |
| 17 | | 3380038 | WASHER D.12.1X20X0.5 | 2 |
| 18 | | 3581004 | TOOTHED WASHER D.3.2 | 4 |
| 19 | | 3589032 | RIVET D.3.9X14 | 2 |
| 20 | | 3774011 | CUP SQUARE NECK BOLT M.6X15 | 1 |
| 21 | | 3804055 | PROTECTOR | 1 |
| 22 | | 1688035 | CENTERING COLLAR | 2 |
| 23 | | 3812002 | SELF LUBRICATED BEARING A-12X17X12 | 1 |
| 24 | | 4375066 | HEX. SOCKET HD. CAP SCREW M.6X35 | 3 |
| 25 | | 4380014 | WASHER D.6.3X11.8X0.8 | 1 |
| 26 | | 4383008 | WASHER AET D.8.4 | 2 |
| 27 | | 4475024 | HEX. SOCKET FLAT HD. SCREW M.5X10 | 2 |
| 29 | | 4480028 | WASHER D.12.1X20X1 | 1 |
| 30 | | 4919259 | LABEL | 1 |
| 32 | | 5002775 | BASE | 1 |
| 33 | | 5002828 | SWITCH COVER | 1 |
| 34 | | 5004287 | MOTORIZED ROLLER | 1 |
| 35 | | 5004302 | ROLLER (V2) | 1 |
| 36 | | 5006603 | BASE | 1 |
| 37 | | 5006606 | DISPENSER BODY | 1 |
| 38 | | 5006607 | GLUE POT COVER | 1 |
| 39 | | 5046606 | UPPER COVER WITH BUSHINGS (V2) | 1 |
| 40 | | 5006611 | HEATING BASE 230V 450W | 1 |
| 41 | | 5006614 | SLIDING BASE SUPPORT | 1 |
| 42 | | 5006615 | SLIDING BASE | 1 |



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| 43 | | 5006617 | HINGE | 1 |
| 44 | | 5006633 | DISPENSER | 1 |
| 45 | | 5012070 | BUSHING 12X14X8 | 1 |
| 46 | | 5015077 | SWITCH | 1 |
| 47 | | 5019623 | LABEL | 1 |
| 48 | | 5019629 | WARNING LABEL | 2 |
| 49 | | 5019630 | WARNING LABEL | 1 |
| 50 | | 5019655 | MAIN BOARD LABEL PEB200 | 1 |
| 51 | | 5019656 | LABEL | 1 |
| 52 | | 5019657 | LABEL PEB200 | 1 |
| 53 | | 8522679 | GLUING ROLLER (TF) | 1 |
| 55 | | 5022640 | GLUE ADJUSTMENT SHAFT | 1 |
| 56 | | 5022641 | FORK | 1 |
| 57 | | 5022642 | WASHER | 1 |
| 58 | | 5022643 | SHAFT | 1 |
| 59 | | 5022644 | BUSHING | 3 |
| 60 | | 5022645 | WASHER | 3 |
| 61 | | 5022693 | ROLLER SHAFT (V2) | 1 |
| 61 | | 5022704 | FREE ROLLER SHAFT (V3) | 1 |
| 62 | | 5022647 | PRESSER ROLLER | 1 |
| 63 | | 5022648 | ROLLER SHAFT | 1 |
| 64 | | 5022650 | SHAFT | 2 |
| 65 | | 5022651 | ADJUSTING SHAFT | 1 |
| 66 | 220001 | 5022039 | EXAGONAL SHAFT | 1 |
| 67 | | 5022689 | SCREW | 1 |
| 68 | | 5023862 | STOPPER | 1 |
| 69 | | 5023970 | UPPER COVER (V2) | 1 |
| 70 | | 5023872 | PROTECTION | 1 |
| 71 | | 5023875 | PRESSER ROLLER SUPPORT | 1 |
| 72 | | 5023876 | TAPE GUIDE | 1 |
| 73 | | 5023877 | STOPPER | 1 |
| 74 | | 5023879 | LIMITER | 1 |
| 75 | | 5023881 | LOWER PROTECTOR | 1 |
| 76 | | 5023882 | RIGHT INFEED GUIDE | 1 |
| 77 | | 5023883 | LEFT INFEED GUIDE | 1 |
| 78 | | 5023884 | SLIDE | 1 |
| 79 | | 5023886 | LOWER COVER | 1 |
| 80 | | 5023909 | SPACER | 1 |
| 81 | | 5025149 | KNOB M.6 | 1 |



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|------|------------|---------|-----------------------------------|----------|
| 82 | | 5025150 | GLUE POT COVER KNOB | 1 |
| 83 | | 5026220 | SPRING | 3 |
| 84 | | 5026222 | SPRING | 2 |
| 85 | | 5026223 | SPRING | 1 |
| 86 | | 5046535 | CORD 3X1 230V 1PH | 1 |
| 87 | | 5046529 | GLUE POT ASS'Y | 1 |
| 88 | | 5046532 | FRONTAL ASS'Y | 1 |
| 89 | | 5046533 | CONNECTION PLATE | 1 |
| 90 | | 5046537 | HEATING ELEMENT CORD | 1 |
| 91 | | 5046538 | CORD SWITCH-MOTOR | 1 |
| 93 | | 5068517 | HEATING ELEMENT 230V 180W D.8X100 | 2 |
| 94 | | 5068550 | THERMOSTAT Ab.187°C | 1 |
| 95 | | 5068551 | THERMOSTAT Ce.165°C | 1 |
| 96 | | 5069087 | CAPACITOR 1.8 uF 230V | 1 |
| 97 | | 5046534 | MOTOR 230V 20W | 1 |
| 98 | | 5073050 | SCREW M.10X30 | 1 |
| 99 | | 5078032 | SCREW M.4X12 TORX | 11 |
| 100 | | 5078033 | SCREW M.3X6 TORX | 4 |
| 101 | | 5083027 | WASHER D.10 | 1 |
| 102 | | 5087153 | DRIVING PINION | 2 |
| 103 | | 5087155 | GEAR | 1 |
| 104 | | 5087156 | CHAIN 6X2.8 PITCH 72 | 1 |
| 105 | | 5087157 | GEAR (V1) | 1 |
| 105 | | 5087164 | GEAR (V2) | 1 |
| 106 | | 5088166 | PIN D.3X8 | 1 |
| 107 | | 5088167 | PIN D.6X40 | 1 |
| 108 | | 5099640 | BRACKET | 2 |
| 109 | | 4345825 | TABLE LEVER ASS'Y | 1 |
| 110 | | 5099663 | TORX KEY TX-25 | 1 |
| 111 | | 5099664 | ALLEN KEY 6 mm | 1 |
| 112 | | 5578031 | SCREW M.5X10 TORX | 1 |
| 113 | | 5819234 | LABEL | 1 |
| 114 | | 5875101 | SCREW M.6X45 | 2 |
| 115 | | 6002782 | SCREW COVER | 2 |
| 116 | | 6045661 | FINE ADJUSTMENT BUTTON | 2 |
| 117 | | 6371025 | HEX HD. SCREW M.4X12 | 2 |
| 118 | | 6626089 | SPRING | 2 |
| 119 | | 7085008 | HEX. NUT M.5 | 2 |
| 120 | | 7004004 | RUBBER STOP | 5 |



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| 121 | | 7070061 | SCREW CE 4.2X13 | 3 |
| 122 | | 7280036 | WASHER D.8.2XD.19.9X1 | 1 |
| 123 | | 8423195 | WASHER D.6.3XD.15X1.5 | 6 |
| 124 | | 8481013 | WASHER | 2 |
| 126 | | 8519197 | VOLTAGE LABEL | 1 |
| 127 | | 8522492 | TAPE GUIDE BUSHING | 1 |
| 128 | | 8578024 | SCREW M.5X10 TORX | 8 |
| 129 | | 8578028 | SCREW M.5X30 TORX (DIN 965) | 4 |
| 130 | | 8578029 | SCREW M5X20 TORX | 14 |
| 131 | | 8578030 | SCREW M4X8 TORX | 20 |
| 132 | | 8580072 | BAKELITE WASHER 8X4X1 | 2 |
| 133 | | 8585053 | SPACER M4X5 | 2 |
| 135 | | 9075003 | HEX. SOCKET HD. CAP SCREW M.8X35 | 1 |
| 136 | | 9280063 | WASHER D.5.1X13X1.5 | 2 |
| 137 | | 2571042 | SCREW M.5X12 | 1 |
| 138 | | 5046544 | SWITCH | 1 |
| 140 | | 4385013 | NUT M.5 | 1 |
| 141 | | 5022691 | TIGHTENER ROLLER | 1 |
| 142 | | 6622172 | SPACER | 1 |
| 143 | | 5023969 | SUPPORT | 1 |
| 144 | | 2280004 | WASHER D.5.2X11.1X0.7 | 2 |
| 145 | | 5578031 | SCREW M.5X10 TORX | 2 |
| 146 | | 1380024 | WASHER 8.2X19X0.1 | 1 |
| 147 | | 5004288 | ROLLER ASS'Y | 1 |
| 148 | 12181 | 5022670 | SHAFT | 1 |
| 149 | | 1688015 | RETAINING RING D.12 | 1 |